

Safety Data Sheet



Revision Number: 004.3

Issue date: 05/29/2025

1. IDENTIFICATION

Product name:	LOCTITE EA 9390 AERO PART A QT	IDH number:	937041
Product type/	Part A of 2-K-Epoxy Adhesive	Item number:	AA9270016
Recommended use:			
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING:	H302 - HARMFUL IF SWALLOWED. H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H341 - SUSPECTED OF CAUSING GENETIC DEFECTS.
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HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
SKIN SENSITIZATION	1
GERM CELL MUTAGENICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention:

- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P261 - Avoid breathing mist/vapours.
- P264 - Wash affected area thoroughly after handling.
- P270 - Do not eat, drink or smoke when using this product.
- P272 - Contaminated work clothing should not be allowed out of the workplace.
- P280 - Wear protective gloves, clothing, eye and face protection.

Response:

- P301+P312+P330 - IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.

- P302+P352 - IF ON SKIN: Wash with plenty of water.
- P308+P313 - IF exposed or concerned: Get medical attention.
- P333+P313 - If skin irritation or rash occurs: Get medical attention.
- P362+P364 - Take off contaminated clothing and wash it before reuse.
- P405 - Store locked up.
- P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Tetraglycidyl diaminodiphenylmethane	28768-32-3	60 - 80
Triglycidyl-p-aminophenol	5026-74-4	10 - 30

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. For industrial use only.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Do not heat in bulk - dangerous exotherm may occur. Never use drum band heaters. Avoid hot spots.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction.	15 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction.	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection: Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Highly viscous
Color:	Light brown
Odor:	Epoxy
Odor threshold:	Not available.
pH:	Product is non-soluble (in water), Not applicable
Vapor pressure:	< 0.1 hPa (20 °C (68°F))
Boiling point/range:	> 200 °C (> 392°F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	1.22
Relative vapor density:	> 1 20 °C
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	The product is not flammable.
Evaporation rate:	Not determined
Solubility:	Not soluble Water
Solubility:	Partially miscible ketones
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Dynamic viscosity:	Not available.
Kinematic viscosity:	> 20 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 200 °C

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	May cause allergic skin reaction. Causes skin irritation.
Eye contact:	This product may cause irritation to the eyes. May cause irritation.
Ingestion:	Not available.

Hazardous Component(s)	LD50s and LC50s
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m ³
Triglycidyl-p-aminophenol	None

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Tetraglycidyl diaminodiphenylmethane	Irritant	Allergen	Blood Central nervous system Gastrointestinal Kidney Liver Mutagen Nervous System
Triglycidyl-p-aminophenol	Irritant	Allergen	Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetraglycidyl diaminodiphenylmethane	No	No	No
Triglycidyl-p-aminophenol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl diaminodiphenylmethane)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tetraglycidyl diaminodiphenylmethane)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Tetraglycidyl diaminodiphenylmethane
Exceptions: Classified per IMDG Amendment 34; Effective Jan 1, 2010.

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: Triglycidyl-p-aminophenol (CAS# 5026-74-4).
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Not available.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/29/2025

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Safety Data Sheet



Revision Number: 004.0

Issue date: 05/16/2025

1. IDENTIFICATION

Product name:	LOCTITE EA 9390 AERO PART B PT	IDH number:	937042
Product type/	Part B of 2-Component Epoxy Adhesive.	Item number:	AB9270015
Recommended use:			
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

This product contains one or more components regulated under a Significant New Use Rule (SNUR) by the US EPA. See Section 15 for more information.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:	CORROSIVE TO THE RESPIRATORY TRACT. H302 - HARMFUL IF SWALLOWED. H311 - TOXIC IN CONTACT WITH SKIN. H314 - CAUSES SEVERE SKIN BURNS AND EYE DAMAGE. H330 - FATAL IF INHALED. H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.
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HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	2
ACUTE TOXICITY DERMAL	3
SKIN CORROSION	1C - Corrosive
SERIOUS EYE DAMAGE	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2

PICTOGRAM(S)



Precautionary Statements

Prevention:

P260 - Do not breathe vapors, mist, or spray.
P264 - Wash affected area thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, clothing, eye and face protection.
P284 - [In case of inadequate ventilation] wear respiratory protection.
P301+P312+P330 - IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth.
P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.

P304+P340+P310 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314 - Get medical attention if you feel unwell.

P361+P364 - Take off immediately all contaminated clothing and wash it before reuse.

Storage: P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5	80 - 100

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation: If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

Ingestion: Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.

Most important symptoms and effects (acute and delayed): The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

Indication of any immediate medical attention / special treatment needed: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Improper extinguishing agents: Not available.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

Hazardous combustion products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

Clean-up methods:

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. For industrial use only. Do not cut, grind, weld, or drill on or near this container. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Do not store in reactive metal containers.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection:

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Blue, Purple

Odor:

mild

Odor threshold:

Not available.

pH:

Product is non-soluble (in water)., Not applicable

Vapor pressure:

< 0.1 mbar (20 °C (68°F))

Boiling point/range:

100 °C (212°F)

Melting point/ range:

Not applicable, Product is a liquid

Density/Relative density:

0.95

Relative vapor density:

> 1 20 °C

Flash point:

> 93 °C (> 199.4 °F)

Flammable/Explosive limits - lower:

Not available.

Flammable/Explosive limits - upper:

Not available.

Autoignition temperature:

Not applicable

Flammability:

The product is not flammable.

Evaporation rate:

Not determined

Solubility:

Negligible Water

Partition coefficient n-octanol/water (logarithmic value):

Not available.

VOC content:	< 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated)
Dynamic viscosity:	Not available.
Kinematic viscosity:	> 20 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 200 °C

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	This product may react with strong acids or oxidizing agents. Corrodes base metals. Copper. Aluminum. Zinc.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Exotherm could occur.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Mists, vapors or liquid may cause severe irritation or burns. Very toxic if inhaled.
Skin contact:	This product is severely irritating to the skin and may cause burns. Mists, vapors or liquid may cause severe irritation or burns. Causes skin burns. Toxic. Harmful if absorbed through skin.
Eye contact:	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness. Causes serious eye damage.
Ingestion:	Ingestion causes burns of the upper digestive and respiratory tracts. May be harmful or fatal if swallowed.

Hazardous Component(s)	LD50s and LC50s
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Inhalation LC50 (Rat, 4 h) = 0.42 mg/l Inhalation LC50 (Rat, 4 h) = 0.44 mg/l Inhalation LC50 (Rat, 4 h) = 0.4 mg/l

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Corrosive Irritant		Brain Liver Lung Muscle Skin

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:	Not available.
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Corrosive liquids, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)
Hazard class or division: 8 (6.1)
Identification number: UN 2922
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Corrosive liquid, toxic, n.o.s. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)
Hazard class or division: 8 (6.1)
Identification number: UN 2922
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: CORROSIVE LIQUID, TOXIC, N.O.S. (2,2-Dimethyl-4,4-methylenebis-cyclohexylamine)
Hazard class or division: 8 (6.1)
Identification number: UN 2922
Packing group: III
Marine pollutant: 2,2-Dimethyl-4,4-methylenebis-cyclohexylamine
Additional information: IMDG-Code: Segregation group 18- Alkalies

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:

All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 5(a) SNUR:

This product contains the following component(s) subject to a Significant New Use Rule (SNUR) by the US EPA:

Reaction mass of 2-ethyl-4-methyl-1H-imidazole-1-propiononitrile and 2-ethyl-5-methyl-1H-imidazole-1-propiononitrile (CAS # 568591-00-4). The SNUR is codified at Section number: 40 CFR 721.11378

TSCA 12 (b) Export Notification:

None above reporting de minimis

CERCLA/SARA Section 302 EHS:

None above reporting de minimis.

CERCLA/SARA Section 311/312:

Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313:

None above reporting de minimis.

California Proposition 65:

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:

One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 1,3,8,9,11,13,15,16

Prepared by: Product Safety and Regulatory Affairs

Issue date: 05/16/2025

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