

# SAFETY DATA SHEET

528X310 BASE COMPONENT



Date of issue 17 December 2024

Version 27

## 1. Product and company identification

**Product name** : 528X310 BASE COMPONENT  
**Product code** : 528X310 BASE COMPONENT  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Industrial applications.  
**Use of the substance/  
mixture** : Coating.  
**Uses advised against** : Not applicable.

**Supplier's details** : PPG Japan Ltd. / Head Office: 8F Tokyo Front Terrace Bldg., 2-3-14 Higashi  
Shinagawa, Shinagawa-Ku, Tokyo 140-0002 Japan  
Product Inquiry: Aerospace Application Support Center: 1123-1 Komochimatsu,  
Kurozasa-cho, Miyoshi-shi, Aichi 470-0201 Japan; Tel: +81-561-35-5200

**Emergency telephone  
number** : 81-561-35-5154

## 2. Hazards identification

**GHS Classification** : FLAMMABLE LIQUIDS - Category 2  
ACUTE TOXICITY (dermal) - Category 4  
ACUTE TOXICITY (inhalation) - Category 4  
SKIN IRRITATION - Category 2  
EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
GERM CELL MUTAGENICITY - Category 2  
CARCINOGENICITY - Category 1A  
TOXIC TO REPRODUCTION - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract  
irritation) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -  
Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1  
HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 3

### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

2. Hazards identification

- Hazard statements

: Highly flammable liquid and vapor.  
Harmful in contact with skin or if inhaled.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
Suspected of causing genetic defects.  
May cause cancer.  
May damage fertility or the unborn child.  
Causes damage to organs. (central nervous system (CNS), kidneys, respiratory system)  
Causes damage to organs through prolonged or repeated exposure. (bones, central nervous system (CNS), hearing organs, immune system, kidneys, nervous system, respiratory organs)  
Harmful to aquatic life.
- Precautionary statements
- Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
- Response

: If exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
- Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
- Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

- CAS number

: Not applicable.
- CSCL number

: Not available.

| Ingredient name             | %          | CAS number | CSCL           |
|-----------------------------|------------|------------|----------------|
| Butyl acetate               | 25 - <50   | 123-86-4   | 2-731          |
| Crystalline silica (quartz) | 15 - <20   | 14808-60-7 | 1-548          |
| Methyl ethyl ketone         | 10 - <12.5 | 78-93-3    | 2-542          |
| Cyclohexanone               | 10 - <12.5 | 108-94-1   | 3-2376         |
| carbon black                | 5 - <7     | 1333-86-4  | 5-3328; 5-5222 |
| 1-Butanol                   | 3 - <5     | 71-36-3    | 2-3049         |
| Xylene                      | 0.2 - <0.5 | 1330-20-7  | 3-3; 3-60      |

### 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

### 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Harmful in contact with skin. Causes damage to organs following a single exposure in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

##### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

## 4. First aid measures

- Ingestion** : Adverse symptoms may include the following:  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
halogenated compounds  
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

## 6. Accidental release measures

**For emergency responders :** If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions :** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### Methods and materials for containment and cleaning up

**Small spill :** Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill :** Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## 7. Handling and storage


**Precautions for safe handling :** Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Conditions for safe storage :** Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## 8. Exposure controls/personal protection

[Control parameters](#)

[Occupational exposure limits](#)

| Ingredient name  | Exposure limits   |
|--|---|
|  n-butyl acetate | <b>Japan Society for Occupational Health (Japan, 5/2023)</b><br>OEL-M 8 hours: 100 ppm.<br>OEL-M 8 hours: 475 mg/m³.<br><b>Industrial Safety and Health Act (Japan, 6/2020)</b><br>TWA 8 hours: 150 ppm.        |
| crystalline silica, respirable powder (<10 microns)  | <b>Japan Society for Occupational Health (Japan, 5/2023) [Respirable crystalline silica]</b><br>OEL-C: 0.03 mg/m³. Form: Respirable dust.   |
| butanone   | <b>Japan Society for Occupational Health (Japan, 5/2023)</b><br>OEL-M 8 hours: 200 ppm.<br>OEL-M 8 hours: 590 mg/m³.<br><b>Industrial Safety and Health Act (Japan, 6/2020)</b><br>TWA 8 hours: 200 ppm.        |
| cyclohexanone  | <b>Japan Society for Occupational Health (Japan, 5/2023)</b><br>OEL-M 8 hours: 25 ppm.<br>OEL-M 8 hours: 100 mg/m³.<br><b>Industrial Safety and Health Act (Japan, 6/2020)</b><br>TWA 8 hours: 20 ppm.          |
| butan-1-ol   | <b>Japan Society for Occupational Health (Japan, 5/2023) Absorbed through skin.</b><br>OEL-C: 50 ppm.<br>OEL-C: 150 mg/m³.<br><b>Industrial Safety and Health Act (Japan, 6/2020)</b><br>TWA 8 hours: 25 ppm.   |
| xylene   | <b>Japan Society for Occupational Health (Japan, 5/2023)</b><br>OEL-M 8 hours: 50 ppm.<br>OEL-M 8 hours: 217 mg/m³.<br><b>Industrial Safety and Health Act (Japan, 6/2020) [xylene]</b><br>TWA 8 hours: 50 ppm. |

**Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## 8. Exposure controls/personal protection

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye protection** : Chemical splash goggles and face shield.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : For prolonged or repeated handling, use the following type of gloves:
- Recommended: natural rubber (latex), neoprene, butyl rubber  
May be used: nitrile rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

## 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Black.
- Boiling point** : 79.44 to 155.56°C (175 to 312°F)
- Flash point** : Closed cup: -5.56°C (22°F)
- Relative density** : 1.09

**Solubility(ies)** :

| Media      | Result            |
|------------|-------------------|
| cold water | Partially soluble |



## 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name | Result                | Species | Dose                    | Exposure |
|-------------------------|-----------------------|---------|-------------------------|----------|
| Butyl acetate           | LC50 Inhalation Vapor | Rat     | >21.1 mg/l              | 4 hours  |
|                         | LC50 Inhalation Vapor | Rat     | 2000 ppm                | 4 hours  |
|                         | LD50 Dermal           | Rabbit  | >17600 mg/kg            | -        |
|                         | LD50 Oral             | Rat     | 10.768 g/kg             | -        |
| Methyl ethyl ketone     | LD50 Dermal           | Rabbit  | 6480 mg/kg              | -        |
|                         | LD50 Oral             | Rat     | 2737 mg/kg              | -        |
|                         | LC50 Inhalation Gas.  | Rat     | 8000 ppm                | 4 hours  |
| Cyclohexanone           | LD50 Dermal           | Rabbit  | 1100 mg/kg              | -        |
|                         | LD50 Oral             | Rat     | 1800 mg/kg              | -        |
|                         | LD50 Oral             | Rat     | >10 g/kg                | -        |
| carbon black            | LC50 Inhalation Vapor | Rat     | 24000 mg/m <sup>3</sup> | 4 hours  |
| 1-Butanol               | LD50 Dermal           | Rabbit  | 3400 mg/kg              | -        |
|                         | LD50 Oral             | Rat     | 790 mg/kg               | -        |
|                         | LD50 Dermal           | Rabbit  | 1.7 g/kg                | -        |
| Xylene                  | LD50 Oral             | Rat     | 4.3 g/kg                | -        |

#### Irritation/Corrosion

| Product/ingredient name | Result                   | Species | Score | Exposure        | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| Xylene                  | Skin - Moderate irritant | Rabbit  | -     | 24 hours 500 mg | -           |

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

Not available.



# 11. Toxicological information

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

| Name                | Category                               | Route of exposure | Target organs  |
|---------------------|--|-------------------|--|
| Butyl acetate       | Category 3                             | -                 | Respiratory tract irritation   |
| Methyl ethyl ketone | Category 3<br>Category 2<br>Category 3 | -                 | Narcotic effects<br>kidneys<br>Respiratory tract irritation                                |
| Cyclohexanone       | Category 3<br>Category 1<br>Category 2 | -                 | Narcotic effects<br>respiratory system<br>central nervous system (CNS)                     |
| 1-Butanol           | Category 3<br>Category 3               | -                 | Narcotic effects<br>Respiratory tract irritation   |
| Xylene              | Category 3<br>Category 1               | -                 | Narcotic effects<br>central nervous system (CNS),<br>kidneys, liver,<br>respiratory organs |
|                     | Category 3                             |                   | Narcotic effects   |

Specific target organ toxicity (repeated exposure)

| Name                        | Category   | Route of exposure | Target organs                                    |
|-----------------------------|------------|-------------------|--|
| Crystalline silica (quartz) | Category 1 | -                 | immune system,<br>kidneys,<br>respiratory organs |
| Methyl ethyl ketone         | Category 1 | -                 | nervous system                                   |
| Cyclohexanone               | Category 1 | -                 | bones, central nervous system (CNS)              |
| carbon black                | Category 1 | -                 | respiratory organs                               |
| 1-Butanol                   | Category 1 | -                 | central nervous system (CNS),<br>hearing organs  |
| Xylene                      | Category 1 | -                 | nervous system,<br>respiratory organs            |

Aspiration hazard

| Name   | Result                         |
|--------|--------------------------------|
| Xylene | ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

## 11. Toxicological information

- Skin contact** : Harmful in contact with skin. Causes damage to organs following a single exposure in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Potential chronic health effects

- General** : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : Suspected of causing genetic defects.
- Reproductive toxicity** : May damage fertility or the unborn child.

### Numerical measures of toxicity

11. Toxicological information

Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|-------------------------|--------------|----------------|--------------------------|----------------------------|-------------------------------------|
| 528X310 BASE COMPONENT  | 10763.1      | 1607.7         | N/A                      | 17.5                       | N/A                                 |
| Butyl acetate           | 10768        | N/A            | N/A                      | N/A                        | N/A                                 |
| Methyl ethyl ketone     | 2737         | 6480           | N/A                      | 11                         | N/A                                 |
| Cyclohexanone           | 1800         | 300            | N/A                      | 3                          | N/A                                 |
| 1-Butanol               | N/A          | 3400           | N/A                      | 24                         | N/A                                 |
| Xylene                  | 4300         | 1700           | N/A                      | 11                         | N/A                                 |

Other information :

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

12. Ecological information

Toxicity

| Product/ingredient name | Result               | Species | Exposure |
|-------------------------|----------------------|---------|----------|
| Butyl acetate           | Acute LC50 18 mg/l   | Fish    | 96 hours |
| 1-Butanol               | Acute LC50 1376 mg/l | Fish    | 96 hours |

Persistence/degradability

| Product/ingredient name | Test               | Result                   | Dose | Inoculum |
|-------------------------|--------------------|--------------------------|------|----------|
| Butyl acetate           | TEPA and OECD 301D | 83 % - Readily - 28 days | -    | -        |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| Butyl acetate           | -                 | -          | Readily          |
| Xylene                  | -                 | -          | Readily          |

Bioaccumulative potential

| Product/ingredient name | LogP <sub>ow</sub> | BCF         | Potential |
|-------------------------|--------------------|-------------|-----------|
| Butyl acetate           | 2.3                | -           | Low       |
| Methyl ethyl ketone     | 0.3                | -           | Low       |
| Cyclohexanone           | 0.86               | -           | Low       |
| 1-Butanol               | 1                  | -           | Low       |
| Xylene                  | 3.12               | 7.4 to 18.5 | Low       |

Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

## 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## 14. Transport information

|                             | UN              | IMDG            | IATA            |
|-----------------------------|-----------------|-----------------|-----------------|
| UN number                   | UN1263          | UN1263          | UN1263          |
| UN proper shipping name     | PAINT           | PAINT           | PAINT           |
| Transport hazard class(es)  | 3               | 3               | 3               |
| Packing group               | II              | II              | II              |
| Environmental hazards       | No.             | No.             | No.             |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. |

### Additional information

UN : None identified.  
IMDG : None identified.  
IATA : None identified.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## 15. Regulatory information

### Fire Service Law

| Category    | Substance name/Type | Danger category | Signal word                | Designated quantity |
|-------------|---------------------|-----------------|----------------------------|---------------------|
| Category IV | Class I petroleums  | II              | Flammable - Keep Fire Away | 200 L               |

### Pollutant Release and Transfer Registers (PRTR)

15. Regulatory information

None of the components are listed.

Industrial Safety and Health Act

Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

None of the components are listed.

Substance(s) requiring labelling

| Ingredient name     | %         | Status | Reference number |
|---------------------|-----------|--------|------------------|
| Butyl acetate       | ≥20 - ≤30 | Listed | 181              |
| Crystalline silica  | ≥10 - ≤20 | Listed | 165-2            |
| Methyl ethyl ketone | ≥10 - ≤20 | Listed | 570              |
| Cyclohexanone       | ≥10 - ≤20 | Listed | 231              |
| Carbon black        | ≤10       | Listed | 130              |
| Butanol             | ≤10       | Listed | 477              |
| Xylene              | ≤10       | Listed | 136              |

Chemicals requiring notification

| Ingredient name     | %         | Status | Reference number |
|---------------------|-----------|--------|------------------|
| Butyl acetate       | ≥20 - ≤30 | Listed | 181              |
| Crystalline silica  | ≥10 - ≤20 | Listed | 165-2            |
| Methyl ethyl ketone | ≥10 - ≤20 | Listed | 570              |
| Cyclohexanone       | ≥10 - ≤20 | Listed | 231              |
| Carbon black        | ≤10       | Listed | 130              |
| Butanol             | ≤10       | Listed | 477              |
| Xylene              | ≤10       | Listed | 136              |

Carcinogens based on Article 577-2 of the Ordinance on ISH

| Ingredient name | %         | Status | Reference number |
|-----------------|-----------|--------|------------------|
| quartz          | ≥10 - ≤20 | Listed | -                |

Mutagen

None of the components are listed.

- Corrosive liquid : Not listed
- Occupational Safety and Health Law : Inflammable
- Regulations on the Prevention of Tetraalkyl Lead Poisoning : Not listed
- Harmful Substances Subject to Obtaining Permission for Manufacturing : Not listed
- Harmful Substances, Prohibited for Manufacturing : Not listed
- ISHL Enforcement Order Appendix 1 - Dangerous Substances : Inflammable

## 15. Regulatory information

Lead regulation : Not listed

Organic solvents : Class 2

poisoning prevention

### Poisonous and Deleterious Substances

None of the components are listed.

### Chemical Substances Control Law (CSCL)

| Ingredient name        | %         | Status              | Reference number |
|------------------------|-----------|---------------------|------------------|
| Cyclohexanone          | ≥10 - ≤20 | Priority assessment | 131              |
| 1-Butanol              | ≤10       | Priority assessment | 124              |
| Xylene                 | ≤10       | Priority assessment | 125              |
| Ethylbenzene           | ≤10       | Priority assessment | 50               |
| Methyl isobutyl ketone | ≤10       | Priority assessment | 116              |
| Toluene                | ≤10       | Priority assessment | 46               |
| Benzene                | ≤10       | Priority assessment | 45               |

High Pressure Gas Control : Not available.

Law

### Explosives Control Law

None of the components are listed.

Law concerning prevention : Not available.

of pollution of the ocean

### Maritime Safety Law

### Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

### Container class

None of the components are listed.

JSOH Carcinogen : Group 1

List of Specially Controlled : Not listed

Industrial Waste

Japan inventory : All components are listed or exempted.

Road law : Not available.

## 16. Other information

### History

Date of issue/Date of revision : 17 December 2024

Date of previous issue : 7/5/2023

Version : 27

Prepared by : EHS

## 16. Other information

### Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
UN = United Nations

Indicates information that has changed from previously issued version.

### Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.



# SAFETY DATA SHEET



Date of issue/Date of revision 19 December 2025

Version 17

## Section 1. Identification

**Product name** : 910X464 CURE SOL  
**Product code** : 0910X464XXCAG11B  
**Other means of identification** : Not available.  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Industrial applications.  
**Use of the substance/ mixture** : Coating.; Hardener.  
**Uses advised against** : Not applicable.

**Manufacturer** : PPG Aerospace PRC-DeSoto  
12780 San Fernando Road  
Sylmar, CA 91342  
Phone: 818 362 6711

**Emergency telephone number** : (412) 434-4515 (U.S.)  
(514) 645-1320 (Canada)  
01-800-00-21-400 (Mexico)


## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 2  
SKIN IRRITATION - Category 2  
SERIOUS EYE DAMAGE - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 2  
TOXIC TO REPRODUCTION - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2  
Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 15.7% (dermal), 3.8% (inhalation)

### GHS label elements

## Section 2. Hazards identification

|                                  |   |
|----------------------------------|---|
| Hazard pictograms                | :   |
| Signal word                      | : Danger  |
| Hazard statements                | : <ul style="list-style-type: none"><li>Highly flammable liquid and vapor.</li><li>Causes skin irritation.</li><li>May cause an allergic skin reaction.</li><li>Causes serious eye damage.</li><li>May cause drowsiness or dizziness.</li><li>Suspected of causing cancer.</li><li>Suspected of damaging fertility or the unborn child.</li><li>May cause damage to organs through prolonged or repeated exposure. (hearing organs)</li></ul>   |
| <b>Precautionary statements</b>  |   |
| Prevention                       | : <ul style="list-style-type: none"><li>Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.</li></ul>   |
| Response                         | : <ul style="list-style-type: none"><li>If exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.</li></ul>   |
| Storage                          | : <ul style="list-style-type: none"><li>Store locked up. Store in a well-ventilated place. Keep container tightly closed.</li></ul>   |
| Disposal                         | : <ul style="list-style-type: none"><li>Dispose of contents and container in accordance with all local, regional, national and international regulations.</li></ul>   |
| Supplemental label elements      | : <ul style="list-style-type: none"><li>Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.</li></ul> |
| Hazards not otherwise classified | : <ul style="list-style-type: none"><li>Prolonged or repeated contact may dry skin and cause irritation.</li></ul>  |

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture  
Product name : 910X464 CURE SOL

| Ingredient name                              | %       | CAS number |
|--|---------|------------|
| butanone                                     | 30 - 60 | 78-93-3    |
| Isopropyl alcohol                            | 10 - 30 | 67-63-0    |
| toluene                                      | 10 - 30 | 108-88-3   |
| xylene                                       | 7 - 13  | 1330-20-7  |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | 1 - 5   | 1760-24-3  |
| ethylbenzene                                 | 1 - 5   | 100-41-4   |
| 2,4,6-tris(dimethylaminomethyl)phenol        | 1 - 5   | 90-72-2    |

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

### Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression.

### Over-exposure signs/symptoms

## Section 4. First aid measures

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

## Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : Highly flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
metal oxide/oxides  
Formaldehyde.
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
- Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities

: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name   | Exposure limits  |
|-------------------|--|
| Butanone          | <b>ACGIH TLV (United States, 1/2025)</b><br>Absorbed through skin.<br>TWA 8 hours: 75 ppm.<br>STEL 15 minutes: 150 ppm.<br><b>OSHA PEL (United States, 5/2018)</b><br>TWA 8 hours: 200 ppm.<br>TWA 8 hours: 590 mg/m³. |
| Isopropyl alcohol | <b>ACGIH TLV (United States, 1/2025)</b><br>TWA 8 hours: 200 ppm.<br>STEL 15 minutes: 400 ppm.<br><b>OSHA PEL (United States, 5/2018)</b>  |

## Section 8. Exposure controls/personal protection

|  |   |
|--|---|
| toluene  | <p>TWA 8 hours: 400 ppm.<br/>TWA 8 hours: 980 mg/m<sup>3</sup>.<br/><b>ACGIH TLV (United States, 1/2025)</b><br/>Ototoxicant.<br/>TWA 8 hours: 20 ppm.<br/><b>OSHA PEL Z2 (United States, 2/2013)</b><br/>TWA 8 hours: 200 ppm.<br/>CEIL: 300 ppm.<br/>AMP 10 minutes: 500 ppm.</p> |
| xylene   | <p><b>ACGIH TLV (United States, 1/2025) [p-xylene and mixtures containing p-xylene]</b><br/>Ototoxicant.<br/>TWA 8 hours: 20 ppm.<br/><b>OSHA PEL (United States, 5/2018) [Xylenes]</b><br/>TWA 8 hours: 100 ppm.<br/>TWA 8 hours: 435 mg/m<sup>3</sup>.</p>                        |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine<br>ethylbenzene | <p>None.<br/><b>ACGIH TLV (United States, 1/2025)</b><br/>Ototoxicant.<br/>TWA 8 hours: 20 ppm.<br/><b>OSHA PEL (United States, 5/2018)</b><br/>TWA 8 hours: 100 ppm.<br/>TWA 8 hours: 435 mg/m<sup>3</sup>.</p>  |
| 2,4,6-tris(dimethylaminomethyl)phenol                        | <p>None.</p>  |

### Key to abbreviations

|       |  |      |                                    |
|-------|--|------|------------------------------------|
| A     | = Acceptable Maximum Peak  | S    | = Potential skin absorption        |
| ACGIH | = American Conference of Governmental Industrial Hygienists.       | SR   | = Respiratory sensitization        |
| C     | = Ceiling Limit  | SS   | = Skin sensitization               |
| F     | = Fume   | STEL | = Short term Exposure limit values |
| IPEL  | = Internal Permissible Exposure Limit                              | TD   | = Total dust                       |
| OSHA  | = Occupational Safety and Health Administration.                   | TLV  | = Threshold Limit Value            |
| R     | = Respirable   | TWA  | = Time Weighted Average            |
| Z     | = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances |      |                                    |

### Consult local authorities for acceptable exposure limits.

**Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures



## Section 8. Exposure controls/personal protection

|                        |  |
|------------------------|--|
| Hygiene measures       | : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.   |
| Eye/face protection    | : Chemical splash goggles and face shield.   |
| Skin protection        |  |
| Hand protection        | : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. |
| Gloves                 | : butyl rubber   |
| Body protection        | : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.  |
| Other skin protection  | : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.  |
| Respiratory protection | : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.<br>The respiratory protection shall be in accordance to 29 CFR 1910.134.  |

## Section 9. Physical and chemical properties

### Appearance

|  |                                    |
|--|------------------------------------|
| Physical state                               | : Liquid.                          |
| Color  | : Clear.                           |
| Odor   | : Not available.                   |
| pH   | : Not applicable.                  |
| Melting point                                | : Not available.                   |
| Boiling point                                | : 79.44 to 316.11°C (175 to 601°F) |
| Flash point                                  | : Closed cup: -5.56°C (22°F)       |
| Auto-ignition temperature                    | : Not available.                   |
| Decomposition temperature                    | : Not available.                   |
| Flammability                                 | : Not available.                   |
| Lower and upper explosive (flammable) limits | : Not available.                   |
| Vapor pressure                               | : Not available.                   |

## Section 9. Physical and chemical properties

Vapor density : Not available.

Relative density : 0.83

Density ( lbs / gal ) : 6.93

| Solubility(ies) |  | Media      | Result            |
|-----------------|--|------------|-------------------|
|                 |  | cold water | Partially soluble |

Partition coefficient: n-octanol/water : Not applicable.

Viscosity : Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C (104°F)): >21 mm<sup>2</sup>/s (>21 cSt)

VOC : 791 g/l

% Solid. (w/w) : 4.51

### Particle characteristics

Median particle size :  Not applicable.

## Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.  
Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:  
oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials:  
carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

## Section 11. Toxicological information

| Product/ingredient name                      | Result                        | Dose                              |
|--|-------------------------------|-----------------------------------|
| butanone                                     | Rabbit - Dermal - LD50        | 6480 mg/kg                        |
|  | Rat - Oral - LD50             | 2737 mg/kg                        |
| Isopropyl alcohol                            | Rat - Oral - LD50             | 5045 mg/kg                        |
|  | Rabbit - Dermal - LD50        | 12800 mg/kg                       |
|  | Rat - Inhalation - LC50 Vapor | 72600 mg/m <sup>3</sup> [4 hours] |
| toluene                                      | Rat - Oral - LD50             | 5580 mg/kg                        |
|  | Rat - Inhalation - LC50 Vapor | 49 g/m <sup>3</sup> [4 hours]     |
| xylene                                       | Rat - Oral - LD50             | 4.3 g/kg                          |
|  | Rabbit - Dermal - LD50        | 1.7 g/kg                          |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | Rat - Oral - LD50             | 2413 mg/kg                        |
|  | Rabbit - Dermal - LD50        | >2000 mg/kg                       |
| ethylbenzene                                 | Rat - Oral - LD50             | 3.5 g/kg                          |
|  | Rabbit - Dermal - LD50        | 17.8 g/kg                         |
|  | Rat - Inhalation - LC50 Vapor | 17.8 mg/l [4 hours]               |
| 2,4,6-tris(dimethylaminomethyl)phenol        | Rat - Dermal - LD50           | 1280 mg/kg                        |
|  | Rat - Oral - LD50             | 1200 mg/kg                        |

**Product Conclusion** : There are no data available on the mixture itself.

### Skin corrosion/irritation

| Product/ingredient name | Species                           | Dose   | Score |
|-------------------------|-----------------------------------|--|-------|
| xylene                  | Rabbit - Skin - Moderate irritant | Amount/concentration applied:<br>500 mg<br>Duration of treatment/exposure:<br>24 hours | -     |

**Conclusion/Summary** : There are no data available on the mixture itself.

### Serious eye damage/eye irritation

**Conclusion/Summary** : There are no data available on the mixture itself.

### Respiratory corrosion/irritation

**Conclusion/Summary** : There are no data available on the mixture itself.

### Sensitization

#### Skin

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Respiratory

**Conclusion/Summary** : There are no data available on the mixture itself.

### Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Classification

| Product/ingredient name | OSHA | IARC | NTP |
|-------------------------|------|------|-----|
| Isopropyl alcohol       | -    | 3    | -   |
| toluene                 | -    | 3    | -   |
| xylene                  | -    | 3    | -   |
| ethylbenzene            | -    | 2B   | -   |

## Section 11. Toxicological information

Carcinogen Classification  
code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

### Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

### Specific target organ toxicity (single exposure)

| Product/ingredient name                      | Result  |
|--|---|
| butanone                                     | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)<br>(Narcotic effects) - Category 3             |
| Isopropyl alcohol                            | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)<br>(Narcotic effects) - Category 3             |
| toluene                                      | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)<br>(Narcotic effects) - Category 3             |
| xylene                                       | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)<br>(Respiratory tract irritation) - Category 3 |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)<br>(Respiratory tract irritation) - Category 3 |

### Specific target organ toxicity (repeated exposure)

| Product/ingredient name | Result  |
|-------------------------|---|
| toluene                 | SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)<br>(inhalation) - Category 2     |
| ethylbenzene            | SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)<br>(hearing organs) - Category 2 |

### Target organs

: Contains material which causes damage to the following organs: brain, central nervous system (CNS).  
Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, the reproductive system, liver, spleen, upper respiratory tract, skin, ears, eye, lens or cornea.

### Aspiration hazard

| Product/ingredient name | Result                         |
|-------------------------|--------------------------------|
| toluene                 | ASPIRATION HAZARD - Category 1 |
| xylene                  | ASPIRATION HAZARD - Category 1 |
| ethylbenzene            | ASPIRATION HAZARD - Category 1 |

### Information on the likely routes of exposure

#### Potential acute health effects

**Eye contact** : Causes serious eye damage.

**Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

**Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

**Ingestion** : Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

## Section 11. Toxicological information

**Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

**Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

**Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

**Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

**Conclusion/Summary** : There are no data available on the mixture itself. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

### Short term exposure

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

## Section 11. Toxicological information

### Long term exposure

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

### Potential chronic health effects

**Conclusion/Summary** : There are no data available on the mixture itself.

**General** : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : Suspected of damaging fertility or the unborn child.

### Numerical measures of toxicity

#### Acute toxicity estimates

| Product/ingredient name                      | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|--|--------------|----------------|--------------------------|----------------------------|-------------------------------------|
| 910X464 CURE SOL                             | 5004.4       | 10229.9        | N/A                      | 94.9                       | 12.2                                |
| butanone                                     | 2737         | 6480           | N/A                      | N/A                        | N/A                                 |
| Isopropyl alcohol                            | 5045         | 12800          | N/A                      | 72.6                       | N/A                                 |
| toluene                                      | 5580         | N/A            | N/A                      | 49                         | N/A                                 |
| xylene                                       | 4300         | 1700           | N/A                      | 11                         | 1.5                                 |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | 2413         | 2500           | N/A                      | N/A                        | N/A                                 |
| ethylbenzene                                 | 3500         | 17800          | N/A                      | 17.8                       | 1.5                                 |
| 2,4,6-tris(dimethylaminomethyl)phenol        | 1200         | 1280           | N/A                      | N/A                        | N/A                                 |

## Section 12. Ecological information

### Toxicity

| Product/ingredient name                      | Result  | Species  |
|--|---|--|
| Isopropyl alcohol                            | Acute - EC50 - Fresh water<br>OECD<br>Age: 8 to 24 hours<br>10.1 g/l [48 hours]<br>Intoxication | Daphnia - Water flea - <i>Daphnia magna</i>    |
| toluene                                      | EC50<br>3.78 mg/l [48 hours]<br>LC50<br>5.5 mg/l [96 hours]                                     | Daphnia<br>Fish                                |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | EC50<br>597 mg/l [96 hours]   | Fish   |
| ethylbenzene                                 | Acute - EC50 - Fresh water<br>1.8 mg/l [48 hours]<br>Chronic - NOEC - Fresh water               | Daphnia<br>Daphnia - <i>Ceriodaphnia dubia</i> |

## Section 12. Ecological information

|                                       |  |         |
|---------------------------------------|--|---------|
| 2,4,6-tris(dimethylaminomethyl)phenol | 1 mg/l<br>Acute - LC50<br>OECD [Daphnia sp. Acute<br>Immobilization Test and<br>Reproduction Test]<br>>100 mg/l [48 hours] | Daphnia |
|                                       | Acute - LC50<br>OECD [Fish, Acute Toxicity Test]<br>>100 mg/l [96 hours]   | Fish    |

**Conclusion/Summary** : Not available.

### Persistence and degradability

| Product/ingredient name                               | Result  |
|---|---|
| ethylbenzene<br>2,4,6-tris(dimethylaminomethyl)phenol | 79% [10 days] - Readily<br>OECD [Ready Biodegradability - Closed Bottle Test]<br>4% [28 days] - Not readily |

**Conclusion/Summary** : Not available.

### Bioaccumulative potential

| Product/ingredient name                   | LogP <sub>ow</sub> | BCF         | Potential |
|---|--------------------|-------------|-----------|
| butanone                                  | 0.3                | -           | Low       |
| Isopropyl alcohol                         | 0.05               | -           | Low       |
| toluene                                   | 2.73               | 90          | Low       |
| xylene                                    | 3.12               | 7.4 to 18.5 | Low       |
| ethylbenzene                              | 3.6                | 79.43       | Low       |
| 2,4,6-tris<br>(dimethylaminomethyl)phenol | 0.219              | -           | Low       |

### Mobility in soil

**Soil/Water partition  
coefficient** : Not available.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere



## Section 13. Disposal considerations

inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

## 14. Transport information

|                             | DOT               | IMDG            | IATA            |
|-----------------------------|-------------------|-----------------|-----------------|
| UN number                   | UN1263            | UN1263          | UN1263          |
| UN proper shipping name     | PAINT             | PAINT           | PAINT           |
| Transport hazard class(es)  | 3                 | 3               | 3               |
| Packing group               | II                | II              | II              |
| Environmental hazards       | No.               | No.             | No.             |
| Marine pollutant substances | Not applicable.   | Not applicable. | Not applicable. |
| Product RQ (lbs)            | 957.19            | Not applicable. | Not applicable. |
| RQ substances               | (xylene, toluene) | Not applicable. | Not applicable. |

### Additional information

**DOT** : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

**IMDG** : None identified.

**IATA** : None identified.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## Section 15. Regulatory information

### United States

**United States inventory (TSCA 8b)** : All components are active or exempted.

### SARA 302/304

**SARA 304 RQ** : Not applicable.

### Composition/information on ingredients

No products were found.

## Section 15. Regulatory information

### SARA 311/312

**Classification** : FLAMMABLE LIQUIDS - Category 2  
 SKIN IRRITATION - Category 2  
 SERIOUS EYE DAMAGE - Category 1  
 SKIN SENSITIZATION - Category 1  
 CARCINOGENICITY - Category 2  
 TOXIC TO REPRODUCTION - Category 2  
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2  
 HNOC - Defatting irritant

### Composition/information on ingredients

| Name  | %            | Classification   |
|---|--------------|--|
| butanone                                      | ≥20 - ≤40    | FLAMMABLE LIQUIDS - Category 2<br>EYE IRRITATION - Category 2A<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3<br>HNOC - Defatting irritant  |
| Isopropyl alcohol                             | ≥20 - ≤50    | FLAMMABLE LIQUIDS - Category 2<br>EYE IRRITATION - Category 2A<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3   |
| toluene                                       | ≥10 - ≤20    | FLAMMABLE LIQUIDS - Category 2<br>SKIN IRRITATION - Category 2<br>TOXIC TO REPRODUCTION - Category 2<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3<br>SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2<br>ASPIRATION HAZARD - Category 1<br>HNOC - Static-accumulating flammable liquid |
| xylene  | ≥5.0 - ≤10   | FLAMMABLE LIQUIDS - Category 3<br>ACUTE TOXICITY (dermal) - Category 4<br>ACUTE TOXICITY (inhalation) - Category 4<br>SKIN IRRITATION - Category 2<br>EYE IRRITATION - Category 2A<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3<br>ASPIRATION HAZARD - Category 1                         |
| N-(3-(trimethoxysilyl)propyl) ethylenediamine | ≥0.10 - ≤2.2 | SERIOUS EYE DAMAGE - Category 1<br>SKIN SENSITIZATION - Category 1B<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3  |
| ethylbenzene                                  | ≤1.8         | FLAMMABLE LIQUIDS - Category 2<br>ACUTE TOXICITY (inhalation) - Category 4<br>CARCINOGENICITY - Category 2<br>SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2<br>ASPIRATION HAZARD - Category 1<br>HNOC - Defatting irritant   |
| 2,4,6-tris(dimethylaminomethyl)               | ≤1.5         | ACUTE TOXICITY (oral) - Category 4   |

## Section 15. Regulatory information

|        |   |
|--------|---|
| phenol | ACUTE TOXICITY (dermal) - Category 4<br>SKIN CORROSION - Category 1C<br>SERIOUS EYE DAMAGE - Category 1 |
|--------|---|

### SARA 313

| Supplier notification | Chemical name | CAS number | Concentration |
|-----------------------|---------------|------------|---------------|
|                       | toluene       | 108-88-3   | 10 - 30       |
|                       | xylene        | 1330-20-7  | 7 - 13        |
|                       | ethylbenzene  | 100-41-4   | 1 - 5         |

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### California Prop. 65

 **WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications.

The customer is responsible for determining the PPE code for this material.

Date of previous issue : 1/24/2025

Organization that prepared the SDS : EHS

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

 Indicates information that has changed from previously issued version.

### Disclaimer

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